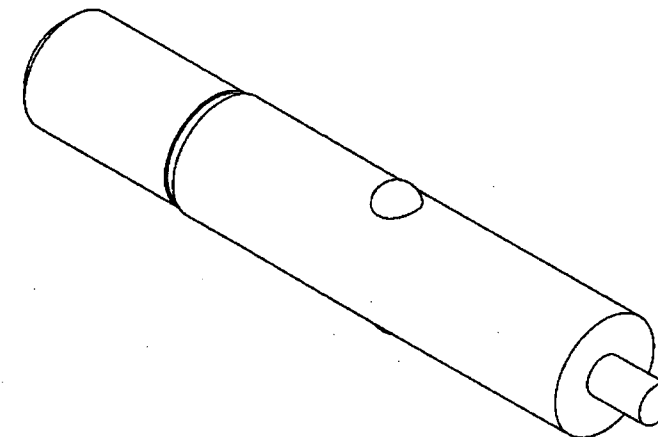
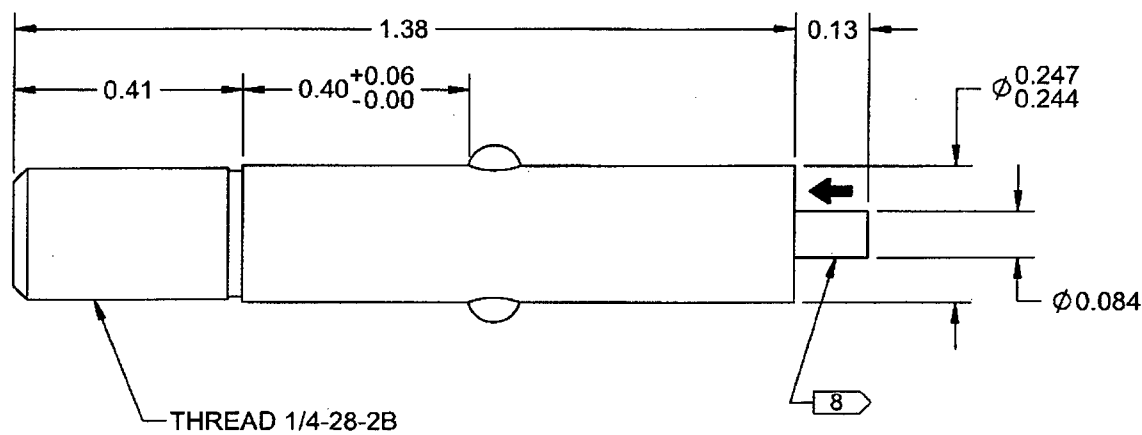


SPECIFICATION CONTROL DRAWING



D4705-1 QUICK RELEASE PIN

- NOTES:
- 1) MATERIAL: 17-4 PH H900/S17400 / TYPE 630 STAINLESS PER AMS 5643 / ASTM A564
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4705-1" AND B/N "BXXXXX" PER QSI 044 6.7
 - 7) WEIGHT: 0.01lbs
 - 8) RELEASES BALLS INWARD FLUSH OR UNDERFLUSH TO SHAFT WHEN PRESSED IN
 - 9) RECOMMENDED SUPPLIER: MONROE ENGINEERING, 1030 DORIS, AUBURN HILLS, MI 48326

A	NEW ISSUE	RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	RP		
CHECKED	<i>AL</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MA</i>	D4705	SHEET 1 OF 1
APPROVED	<i>MA</i>	TITLE	SCALE
DE APPR.	<i>MA</i>	QUICK RELEASE PIN	NTS
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